



G25/G12: Wide Temperature Permanent Adhesive

- Excellent adhesion to a wide variety of surfaces including paper, wax paper bags, corrugated board, light waxed corrugated board, various packaging films, glass enamel, and polyethylene, as well as other plastic substrates.
- Specially designed for adhesion to cryovac film, even with light moisture condensation and to other low energy surfaces.
- Excellent initial tack.
- Strong self-dispensing performance in automatic printers.
- Complies with F.D.A. 175.105 for indirect food contact.

G8: Tight Removable Adhesive

- Good adhesion to most packaging substrates.
- Excellent removability from most substrates.
- Used for applications requiring clean removable properties, such as shelf tags, retail price labels, medical and industrial.
- Complies with F.D.A. 175.105 for indirect food contact.

G5: General Purpose Permanent Hot Melt Adhesive

- High initial contact.
- Excellent adhesion on packaging boxes, film and/or a wide range of substrates.
- Complies with F.D.A. 175.105 for indirect food contact.

G22: Permanent Hot Melt Adhesive for Moist Plastic Substrates at Low Temperatures

- High initial contact.
- Excellent adhesion on plastic substrates in high moisture environments such as meat and poultry processing.
- Complies with F.D.A. 175.105 for indirect food contact.

	Adhesives											
	Emulsion Acrylic					Hot Melt						
	G25/G12			G8		G5			G22			
Application Temperature	-40°F to 122°F (-40°C to 50°C)			10°F to 120°F (-12°C to 49°C)		35°F to 120°F (2°C to 49°C)			28°F to 122°F (-2°C to 50°C)			
Service Temperature	-65°F to 131°F (-54°C to 55°C)			-20°F to 120°F (-29°C to 49°C)		-40°F to 131°F (-40°C to 55°C)			-40°F to 122°F (-40°C to 50°C)			
Application Conditions	Applied at:			Applied at:		Applied at:			Applied at:			
	0°F / -18°C	35°F / 2°C	R.T.	10°F / -12°C	R.T.	0°F / -18°C	35°F / 2°C	R.T.	0°F / -18°C	35°F / 2°C	R.T.	
PACKAGING FILMS	●●	●●	●●	●	●		●●	●●		●●	●●	
PLASTIC	●●	●●	●●	●	●		●●	●●		●●	●●	
CORRUGATED BOXES	●	●●	●●	●	●		●●	●●		●●	●●	
PAPER	●●	●●	●●	●	●		●●	●●		●●	●●	
METAL	●●	●●	●●	●	●		●	●●		●	●●	
GLASS	●●	●●	●●	●	●		●●	●●		●●	●●	
	Excellent - Test in actual application						●●					
	Fair - Test for suitability						●					
	NOT Recommended											

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